



**"Gh. Asachi" Technical University of Iasi, Romania**

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***ICEEM/03 – ENVIRONMENTAL ENGINEERING  
SECTION***

***Environmental Modelling, Simulation and Optimization***

**OPTIMIZATION STUDY OF A WASTEWATER  
CHEMICAL TREATMENT WITH PONILIT GT-2  
ANIONIC POLYELECTROLYTE**

**Carmen Zaharia<sup>1\*</sup>, Rodica Diaconescu<sup>2</sup>, Mioara Surpateanu<sup>1</sup>**

<sup>1</sup>*Technical University of Iasi, Faculty of Chemical Engineering, Department of Environmental Engineering and Management, D.Mangeron Blvd., 71A, 700050, Iasi, Romania;*

<sup>2</sup>*Technical University of Iasi, Faculty of Chemical Engineering, Department of Chemical Engineering, D.Mangeron Blvd., 71A, 700050, Iasi, Romania*

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**Abstract**

This paper discusses the applications of synthetic PONILIT GT-2 anionic polyelectrolyte for chemical wastewater treatment. Synthetic wastewaters with different colloid concentrations were prepared and the flocculation process followed by sedimentation and/or filtration was studied. Variables concerning the chemical wastewater composition, temperature, mixing time, and flocculants dose are considered in order to appreciate the process efficiency (e.g., turbidity, color and organic matter removals). The removal degrees of turbidity and color are important (>80%) and, respectively, acceptable for organic matter expressed by Chemical Oxygen Demand (COD removal <45%). An empirical model was elaborated by a third order rotatable design 2<sup>3</sup> type, considering temperature, polyelectrolyte dose and mixing time as independent variables, while the turbidity and color removal efficiencies were chosen as optimization criteria. The mathematical model was found adequate for the chemical wastewater treatment. Also, an analysis of the model was performed to find the optimal operating conditions, in order to apply this process for efficient chemical wastewater treatment using PONILIT GT-2 anionic polyelectrolyte as flocculation agent.

*Keywords:* PONILIT GT-2 anionic polyelectrolyte, flocculation, turbidity, color, third order rotatable design 2<sup>3</sup> type

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\* Author to whom all correspondence should be addressed: Phone:+40-232-278683 ext.2228 Fax: +40 232 271311, e-mail: czah@ch.tuiasi.ro